

## Abstract

The present invention is directed to a method of making a hollow fiber membrane contactor comprising the steps of: winding a hollow fiber fabric around a center tube, potting the fabric and the tube together, forming thereby a unitized structure, placing the structure into a shell, potting the structure and the shell together, and forming thereby a cartridge. The invention, also, includes a hollow fiber membrane contactor comprising a unitized structure. The structure includes a center tube, a hollow fiber fabric wound around the tube, and a first potting material joining together the fabric and the tube. A second potting material joins together the structure and the shell.

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